

INTERNAL ONLY

Issue: How to cut Ducting Panels for EcoAisle Installation

Product line: EcoAisle

Environment: All

Cause: Install

Resolution:

How to cut material

⚠ WARNING
SHARP EDGES <ul style="list-style-type: none">• Be sure to read and follow the instructions that come with your power tools.• Where protective clothing and eye wear. <p>Failure to follow these instructions can result in death, serious injury, or equipment damage.</p>

Metal extrusions

1. If necessary disassemble components such as duct panels.
2. Measure and mark the material
3. With a metal cutting blade, cut the material making a straight perpendicular cut.
IMPORTANT FOR DUCT PANELS: The rail channels must be removed before cutting the duct panel rails.
4. Clean or de-burr the edges.
IMPORTANT: When installing a cut extrusion, position the cut end so that it cannot be seen.

Clear panels

1. Measure and mark the material.
2. Cut the material using a straight edge and the appropriate cutting tool.

IMPORTANT:

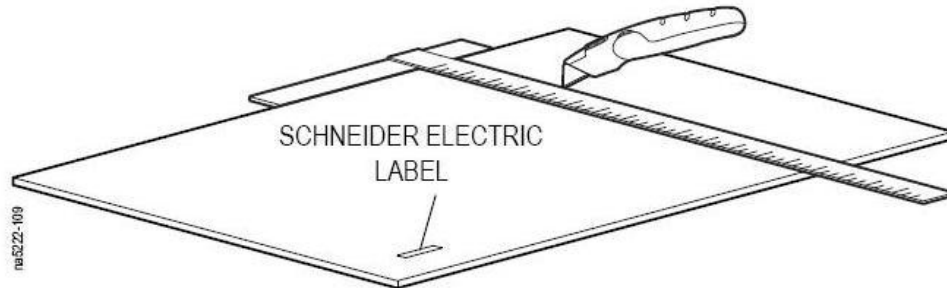
- Do not remove the protective covering before cutting panels.
- DO NOT remove or cut off Schneider Electric label
- Use a straight edge to help guide the cut.

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- Use a straight edge to help guide the cut.



Duct panel corner detail

NOTE: Be sure to notch the corners of the clear panels to allow for the angle connectors.

