Specifications



# portal axis PAS E - profile size 110x110mm - toothed belt - ball stroke 850mm

#### PAS44E0850

() Discontinued on: Dec 31, 2021

() Discontinued - Service only

(!) To be end-of-service on: Dec 31, 2026

#### Main

Range Of Product	Lexium PAS E
Product Or Component Type	Portal axis
Product Specific Application	For 1 direction
Load Position	On carriage
Drive Type	Toothed belt
Type Of Guide	Ball

## Complementary

• •	
Operating Position	Horizontal
Typlical Payload	50 kg
Distance Per Revolution	264 mm
Operating Force	2600 N for Fx
	6270 N for Fy
	6270 N for Fz
Maximum Speed	2 m/s
Maximum Acceleration	15 m/s²
Max. Drive Torque	4 N.m
Max. Torque	<5 N.m for Mx
	<11 N.m for My
	<17 N.m for Mz
Stroke	850 mm
Product Weight	37 kg at 0 stroke with carriage and motor
	4.2 kg of carriage
	67 kg total
Repeat Accuracy	+/- 0.05 mm
Profile Dimension	110 x 110 mm
Service Life	30000 km
Associated Module	PLE120 planetary gearbox, reduction ratio: 5:1 (supplied)
	BMH1401P06A2A servo motor (supplied)
	LXM32.D72N4 servo drive (not supplied)

### **Packing Units**

Unit Type Of Package 1

Number Of Units In Package 1

PCE

1

Package 1 Height	30.5 cm
Package 1 Width	48.8 cm
Package 1 Length	165.2 cm
Package 1 Weight	67.021 kg

## **Contractual warranty**

Warranty

18 months

### **Sustainability**

**Green Premium<sup>TM</sup> label** is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO<sub>2</sub> products.

**Guide to assessing product sustainability** is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

Learn more about Green Premium >

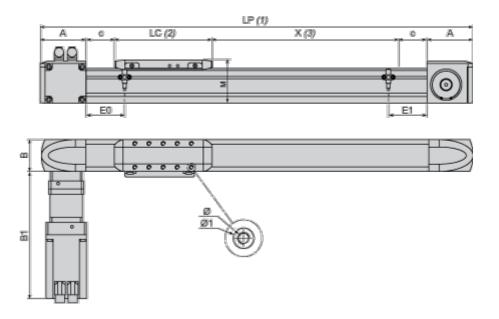
Guide to assess a product's sustainability >

### Well-being performance

Reach Free Of Svhc	
Mercury Free	
Rohs Exemption Information	Yes
Pvc Free	
Reach Regulation	REACh Declaration
Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
California Proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

### **Dimensions Drawings**

#### Size Characteristics



- (1) LP : total length of axis
- (2) LC : length of carriage
- $(3) \qquad X: Stroke, \, refer \, to \, product \, characteristics.$

A	mm	146
	in.	5.75
в	mm	110
	in.	4.33
B1	mm	360
	in.	14.17
с	mm	40
	in.	1.57
E0	mm	110
	in.	4.33
E1	mm	110
	in.	4.33
LC	mm	310
	in.	12.20

### Product data sheet

PAS44E0850

LP	mm	= 372 + LC + X
	in.	= 14.64 + LC + X
М	mm	135
	in.	5.31
Ø	mm	M8 X 18
	in.	M8 X 0.70
Ø1	mm	12 <sup>H7</sup> X 2.1
	in.	12 <sup>H7</sup> X 0.08

#### Mounting and Clearance

#### Servo Motor Mounting

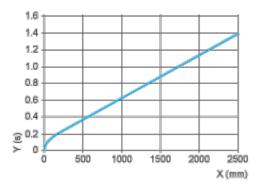
Standard servo motor mounting

Servo motor mounted on the left

## Product data sheet

#### Performance Curves

#### Axis Positioning Time as a Function of the Stroke



#### X: Stroke

Y: Positioning time

### Product data sheet

**Technical Description** 

Forces and Torques Exerted on the Lexium PAS E Portal Axis

