

# Product data sheet

Specifications



## Variable speed drive, Altivar Process ATV600, APM, single 480 V, 400 hp

ATV6A0C25T4

### Main

|                                    |                                                                                                                                                |
|------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Range Of Product                   | Altivar Process ATV600                                                                                                                         |
| Product Or Component Type          | Variable speed drive                                                                                                                           |
| Product Specific Application       | Process and utilities                                                                                                                          |
| Device Short Name                  | ATV6A0                                                                                                                                         |
| Variant                            | Modular version                                                                                                                                |
| Product Destination                | Synchronous motors<br>Asynchronous motors                                                                                                      |
| Mounting Mode                      | Cabinet mount                                                                                                                                  |
| Kit Composition                    | 1 control unit<br>mechanical mounting kits<br>power connection<br>set of fuses<br>2 power module 160 kW<br>1 front cover                       |
| Emc Filter                         | Integrated with 300 m conforming to IEC 61800-3 category C3                                                                                    |
| Ip Degree Of Protection            | IP00 (for IP21 or IP54 cabinet integration) conforming to IEC 61800-5-1<br>IP00 (for IP21 or IP54 cabinet integration) conforming to IEC 60529 |
| Type Of Cooling                    | Forced convection                                                                                                                              |
| Supply Frequency                   | 50...60 Hz - 5...5 %                                                                                                                           |
| Network Number Of Phases           | 3 phases                                                                                                                                       |
| [Us] Rated Supply Voltage          | 480 V - 15...10 %                                                                                                                              |
| Prospective Line Isc               | 50 kA                                                                                                                                          |
| Asynchronous Motor Control Profile | Constant torque standard<br>Variable torque standard<br>Optimized torque mode                                                                  |
| Synchronous Motor Control Profile  | Permanent magnet motor                                                                                                                         |
| Speed Drive Output Frequency       | 0...500 Hz                                                                                                                                     |
| Nominal Switching Frequency        | 2.5 kHz                                                                                                                                        |
| Switching Frequency                | 2.5...8 kHz with derating factor<br>2...8 kHz adjustable                                                                                       |
| Safety Function                    | STO (safe torque off) SIL 3                                                                                                                    |
| Number Of Preset Speeds            | 16 preset speeds                                                                                                                               |
| Communication Port Protocol        | Ethernet<br>Modbus serial<br>Modbus TCP                                                                                                        |

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications

|               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
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| Option Module | Slot A: communication module, Profibus DP V1<br>Slot A: communication module, PROFINET<br>Slot A: communication module, DeviceNet<br>Slot A: communication module, Modbus TCP/EtherNet/IP<br>Slot A: communication module, CANopen daisy chain RJ45<br>Slot A: communication module, CANopen SUB-D 9<br>Slot A: communication module, CANopen screw terminals<br>Slot A/slot B: digital and analog I/O extension module<br>Slot A/slot B: output relay extension module |
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## Complementary

|                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
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| Motor Power Hp                      | 400.0 hp at 480 V normal duty<br>300.0 hp at 480 V heavy duty                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Line Current                        | 427.0 A at 480 V (normal duty)<br>328.0 A at 480 V (heavy duty)                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Apparent Power                      | 355 kVA at 480 V normal duty<br>273 kVA at 480 V heavy duty                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Continuous Output Current           | 477.0 A at 2.5 kHz normal duty<br>370.0 A at 2.5 kHz heavy duty                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Maximum Transient Current           | 524.7 A during 60 s (normal duty)<br>555 A during 60 s (heavy duty)                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Permissible Temporary Current Boost | 1.1 x I <sub>n</sub> during 60 s (normal duty)<br>1.5 x I <sub>n</sub> during 60 s (heavy duty)                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Output Voltage                      | <= power supply voltage                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Motor Slip Compensation             | Can be suppressed<br>Adjustable<br>Automatic whatever the load<br>Not available in permanent magnet motor law                                                                                                                                                                                                                                                                                                                                                                                                                |
| Acceleration And Deceleration Ramps | S, U or customized<br>Linear adjustable separately from 0.01...9999 s                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Braking To Standstill               | By DC injection                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Protection Type                     | Thermal protection: motor<br>Safe torque off: motor<br>Motor phase break: motor<br>Thermal protection: drive<br>Safe torque off: drive<br>Overheating: drive<br>Overcurrent between output phases and earth: drive<br>Overload of output voltage: drive<br>Short-circuit protection: drive<br>Motor phase break: drive<br>Overvoltages on the DC bus: drive<br>Line supply overvoltage: drive<br>Line supply undervoltage: drive<br>Line supply phase loss: drive<br>Overspeed: drive<br>Break on the control circuit: drive |
| Frequency Resolution                | Display unit: 0.1 Hz<br>Analog input: 0.012/50 Hz                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Electrical Connection               | Control: removable screw terminals 0.5...1.5 mm <sup>2</sup> /AWG 20...AWG 16<br>Line side: screw terminal<br>Motor: M10 x 2 bars                                                                                                                                                                                                                                                                                                                                                                                            |
| Physical Interface                  | 2-wire RS 485 for Modbus serial                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Transmission Frame                  | RTU for Modbus serial                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Transmission Rate                   | 10/100 Mbit/s for Ethernet IP/Modbus TCP<br>4.8, 9.6, 19.2, 38.4 kbit/s for Modbus serial                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Exchange Mode                       | Half duplex, full duplex, autonegotiation Ethernet/Modbus TCP                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Data Format                         | 8 bits, configurable odd, even or no parity for Modbus serial                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Type Of Polarization                | No impedance for Modbus serial                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |

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| Number Of Addresses           | 1...247 for Modbus serial                                                                                                                                                                                                                                                                                                                                                                                                        |
| Method Of Access              | Slave Modbus TCP                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Supply                        | External supply for digital inputs: 24 V DC (19...30 V), <1.25 mA, protection type: overload and short-circuit protection<br>Internal supply for reference potentiometer (1 to 10 kOhm): 10.5 V DC +/- 5 %, <10 mA, protection type: overload and short-circuit protection<br>Internal supply for digital inputs and STO: 24 V DC (21...27 V), <200 mA, protection type: overload and short-circuit protection                   |
| Local Signalling              | 3 LEDs for local diagnostic<br>3 LEDs (dual colour) for embedded communication status<br>4 LEDs (dual colour) for communication module status                                                                                                                                                                                                                                                                                    |
| Analogue Input Type           | AI1, AI2, AI3 software-configurable voltage: 0...10 V DC, impedance: 30 kOhm, resolution 12 bits<br>AI1, AI2, AI3 software-configurable current: 0...20 mA/4...20 mA, impedance: 250 Ohm, resolution 12 bits                                                                                                                                                                                                                     |
| Discrete Input Type           | DI1...DI6 programmable, 24 V DC (<= 30 V), impedance: 3.5 kOhm<br>DI5, DI6 programmable as pulse input: 0...30 kHz, 24 V DC (<= 30 V)<br>STOA, STOB safe torque off, 24 V DC (<= 30 V), impedance: > 2.2 kOhm                                                                                                                                                                                                                    |
| Input Compatibility           | DI1...DI6: discrete input level 1 PLC conforming to IEC 61131-2<br>DI5, DI6: discrete input level 1 PLC conforming to IEC 65A-68<br>STOA, STOB: discrete input level 1 PLC conforming to IEC 61131-2                                                                                                                                                                                                                             |
| Discrete Input Logic          | Positive logic (source) (DI1...DI6), < 5 V (state 0), > 11 V (state 1)<br>Negative logic (sink) (DI1...DI6), > 16 V (state 0), < 10 V (state 1)<br>Positive logic (source) (DI5, DI6), < 0.6 V (state 0), > 2.5 V (state 1)<br>Positive logic (source) (STOA, STOB), < 5 V (state 0), > 11 V (state 1)                                                                                                                           |
| Analogue Output Type          | Software-configurable voltage AO1, AO2: 0...10 V DC impedance 470 Ohm, resolution 10 bits<br>Software-configurable current AO1, AO2: 0...20 mA, resolution 10 bits                                                                                                                                                                                                                                                               |
| Sampling Duration             | 2 ms +/- 0.5 ms (DI1...DI4) - discrete input<br>5 ms +/- 1 ms (DI5, DI6) - discrete input<br>5 ms +/- 0.1 ms (AI1, AI2, AI3) - analog input<br>10 ms +/- 1 ms (AO1) - analog output                                                                                                                                                                                                                                              |
| Accuracy                      | +/- 0.6 % AI1, AI2, AI3 for a temperature variation 60 °C analog input<br>+/- 1 % AO1, AO2 for a temperature variation 60 °C analog output                                                                                                                                                                                                                                                                                       |
| Linearity Error               | AI1, AI2, AI3: +/- 0.15 % of maximum value for analog input<br>AO1, AO2: +/- 0.2 % for analog output                                                                                                                                                                                                                                                                                                                             |
| Relay Output Type             | Configurable relay logic R1: fault relay NO/NC electrical durability 100000 cycles<br>Configurable relay logic R2: sequence relay NO electrical durability 100000 cycles<br>Configurable relay logic R3: sequence relay NO electrical durability 100000 cycles                                                                                                                                                                   |
| Refresh Time                  | Relay output (R1, R2, R3): 5 ms (+/- 0.5 ms)                                                                                                                                                                                                                                                                                                                                                                                     |
| Minimum Switching Current     | Relay output R1, R2, R3: 5 mA at 24 V DC                                                                                                                                                                                                                                                                                                                                                                                         |
| Maximum Switching Current     | Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 250 V AC<br>Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 30 V DC<br>Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 250 V AC<br>Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 30 V DC                                                                                         |
| Environment                   |                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Noise Level                   | 70 dB conforming to 86/188/EEC                                                                                                                                                                                                                                                                                                                                                                                                   |
| Power Dissipation In W        | Forced convection: 5440 W, switching frequency 2.5 kHz                                                                                                                                                                                                                                                                                                                                                                           |
| Maximum Thdi                  | <48 % full load conforming to IEC 61000-3-12                                                                                                                                                                                                                                                                                                                                                                                     |
| Electromagnetic Compatibility | Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2<br>Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000-4-3<br>Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4<br>1.2/50 µs - 8/20 µs surge immunity test level 3 conforming to IEC 61000-4-5<br>Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6 |
| Pollution Degree              | 2 conforming to IEC 61800-5-1                                                                                                                                                                                                                                                                                                                                                                                                    |

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| Vibration Resistance                | 1.5 mm peak to peak (f= 2...13 Hz) conforming to IEC 60068-2-6<br>0.5 gn (f= 13...200 Hz) conforming to IEC 60068-2-6                  |
| Shock Resistance                    | 7 gn for 11 ms conforming to IEC 60068-2-27                                                                                            |
| Relative Humidity                   | 5...95 % without condensation conforming to IEC 60068-2-3                                                                              |
| Ambient Air Temperature For Storage | -40...70 °C                                                                                                                            |
| Operating Altitude                  | <= 1000 m without derating<br>1000...4800 m with current derating 1 % per 100 m                                                        |
| Environmental Characteristic        | Chemical pollution resistance class 3C3 conforming to IEC 60721-3-3<br>Dust pollution resistance class 3S3 conforming to IEC 60721-3-3 |
| Standards                           | IEC 61800-3<br>IEC 61800-5-1<br>IEC 61000-3-12<br>IEC 60721-3<br>IEC 61508<br>IEC 13849-1                                              |
| Product Certifications              | TÜV<br>UL                                                                                                                              |
| Marking                             | CE                                                                                                                                     |